

Welding Certificate

WECE-CPR-1090-2.00516.GSIMA.2018.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer

Karl Roll GmbH & Co. KG

**Kanalstraße 30
75417 Mühlacker
GERMANY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC2 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

131 (partly mechanized), 131 (fully mechanized), 135 (partly
mechanized), 135 (fully mechanized), 141

Material Group

1.1
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3
8.1
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Markus Grill, IWS

born on: 30.09.1976

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

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Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

29.05.2015

Period of validity

06.05.2024

Remarks

see reverse

Place and date of issue

Mannheim, 10.05.2021
Eder




Dipl.-Ing. (FH) Ehrler
Head of certification body